

EXHIBIT E

UNITED STATES DISTRICT COURT
FOR THE EASTERN DISTRICT OF TEXAS
SHERMAN DIVISION

OCEAN SEMICONDUCTOR LLC,
Plaintiff,
v. NO. 4:20-cv-991-ATM

v. NO. 4:20-cv-991-ALM

HUAWEI DEVICE USA, INC.,
HUAWEI DEVICE CO., LTD.,
and HISILICON TECHNOLOGIES
CO., LTD.,

Defendants.

AND RELATED ACTIONS ON NEXT PAGE

REMOTE DEPOSITION OF RON MALTIEL

November 2, 2021

Reported by:

24 MARY F. BOWMAN, RPR, CRR

25 JOB NO. 201774

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2 line 65, he talk of the kind of devices
3 that could be used and he mentions a
4 pneumatic, hydraulic, electromagnetic and
5 mechanical.

6 So all these ways, the values,
7 pneumatic cylinder that he is talking
8 about, they can operate using different
9 central force. It won't be purely just
10 pneumatic.

11 Q. But my question is slightly
12 different.

13 In order to be called a pneumatic
14 cylinder, is it correct that there needs to
15 be at least some type of pneumatic force or
16 pressure involved in that device?

17 MR. PARKER: Objection, asked and
18 answered.

19 A. Not necessarily. Not
20 necessarily. Because if you look -- he
21 described what kind of device it could be.
22 And this device is operated by -- that was
23 pneumatic, hydraulic, electromagnetic or
24 mechanical.

25 Q. So is it your opinion that a

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2 so you know -- and it cause ill effect, you
3 know that you have a significant fault for
4 any of these parameters that I mentioned.

5 Q. So is the fault actually the
6 temperature being too high?

7 A. They seem -- the cause, because
8 basically a cause you can think of it like
9 the cause, the cause could be -- I
10 mentioned several things it could be, like
11 pressure, gas flow and so on and
12 temperature. But you could have a
13 situation that it would be just the
14 temperature too high, yes.

15 Q. Did you say that the fault is the
16 cause of the issue on the wafer?

17 A. The fault caused the problems,
18 let's say. Let's just say that everything
19 is perfectly within the parameters and the
20 only thing is the temperature slightly was
21 too high. So the temperature would be
22 cause for the fault on the wafer.

23 Q. So the temperature is not the
24 fault itself, it's the cause of the fault
25 in your example?

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2 A. I'm not clear what you mean the
3 cause of the fault. The fault is that the
4 wafer doesn't -- it's -- it doesn't -- it's
5 not -- the current is too low, so it's not
6 working, so this is the fault. It's the
7 end result.

8 But the cause of the fault is the
9 temperature being too high.

10 Q. So in your example, what would be
11 a significant fault?

12 A. In a case the temperature is too
13 high that lead to current being too low and
14 not functioning die.

15 Q. So I want to make sure we are
16 defining things properly.

17 You defined the fault as being
18 something being wrong with the wafer or the
19 dies itself.

20 So if the fault is significant,
21 would the fact that there has to be an
22 issue, a significant issue with the wafer
23 itself?

24 A. No, it's the issue is the
25 temperature.

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2 I'm using fault like failure. So
3 probably should use the way that the patent
4 talking about it.

5 The fault, in my mind, is a
6 synonym to the cause, the reason why you
7 have the die failing, not functioning, not
8 yielding. So the fault, the temperature
9 being too high.

10 Q. So just to make sure we are on
11 the same page, the fault is not the die
12 failure. The fault is what leads to the
13 die failure?

14 A. Yeah, the fault is the reason why
15 the die failed.

16 Q. So the fault itself is -- has
17 nothing do -- strike that.

18 The fault is not on the wafer.
19 The fault is in the machine?

20 A. Sorry, what was the last word you
21 said?

22 Q. The fault is not a fault with the
23 wafer, the fault is a fault with the
24 machine?

25 A. Well, I mean, this machine, all

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2 these machines process wafers. So the
3 thing that you are trying to make is
4 semiconductor dies. And you care whether
5 they work or not.

6 So the cause is something
7 happened on the wafer due to machines that
8 process the wafer. So the fault is the
9 high temperature, if it's too high,
10 deposition, and this caused the wafer to
11 not function. Or the die.

12 Q. So in the context of the '538
13 patent, when it uses the term "fault," you
14 understand that to be referring to
15 conditions with the tool?

16 A. Well, it's not always conditions
17 of the tool. But a typical example would
18 be something happened on a tool which is
19 different.

20 So you mean fault like it's the
21 die on the tool to heated to, I don't know,
22 700 degree and they take it to 705 degree.

23 Q. So in the context of the '538
24 patent, when the '538 claims use the term
25 "fault," in your opinion they are not

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2 referring to any faults or issues with the
3 wafer itself?

4 A. No, can we go to the specific --
5 we are talking here out of context. Can
6 you show me what claim and what thing you
7 are talking about?

8 Because I cannot answer just for
9 it doesn't apply your question for the
10 claim. I don't understand your question.
11 Can you tell me which claim you are
12 talking, the specific line and I can
13 explain it.

14 Q. I'm talking about the '538 patent
15 in general.

16 A. OK, so let me open the '538 or if
17 you want, you could give me the '538. I
18 have copies in my computer.

19 Q. So I believe the '538 patent has
20 been marked as Exhibit 4.

21 A. OK, let me open it.

22 Q. So it was provided to you.

23 A. I have it -- yeah, I followed I
24 don't see a written Exhibit 4, but OK, I
25 open it.

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2 So can you refer me to specific
3 line or item you are talking about and then
4 you can explain what I am saying?

5 Q. Before I refer you to a specific
6 line, I guess I was just trying to get the
7 bound of your understand of the '538 patent
8 generally.

9 Based on your -- strike that.

10 Did you review the '538 patent --

11 A. Yes.

12 Q. -- in preparation for your
13 deposition today?

14 A. Yes, I did.

15 Q. Do you recall there being
16 instances of the '538 patent where the term
17 "fault" referred to issues with the wafer
18 itself?

19 A. I don't recall the specific
20 sentence, but I mean if you look at table
21 4, in figure -- let me try to find it.

22 I mean, all this patent is
23 talking about systems that's used to
24 process wafers. It's not building the cut.
25 It's for processing wafers as far as I'm

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2 aware.

3 So let me turn, turn it. You
4 don't want to show it. I'm trying to look
5 sideways.

6 So basically talking on wafer, if
7 you look at figure 4, which is an example
8 of what you measure and all the things that
9 you monitor, so it's showing -- all the
10 values wafer and each wafer is a measure
11 for specific operation, the pressure, the
12 humidity, the temperature, gas flow and so
13 on. And from this, it generated data and
14 you know what is the average value and then
15 they can assign value for things that are
16 considered to be out of the -- like talking
17 back here about the temperature, so yeah,
18 column 3, the temperature.

19 So if, let's say the range is, I
20 don't know, 698 to 702, and you get
21 suddenly a wafer the temperature was 705,
22 then this wafer would have a fault and you
23 know you need to see what's going on with
24 the machines.

25 0. So using figure 4 as an example

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2 and the example you just gave, the fault is
3 the temperature being too high, correct?

4 A. Yes.

5 Q. The fault is not necessarily a
6 problem with the wafer, correct?

7 A. Well, the only way that you know
8 that you have a fault is that when the
9 wafer is defective, that you designed the
10 process to be a certain a set of parameters
11 and if the process deviate from this
12 parameter and the device stopped to
13 conform, you know that some equipment or
14 something has malfunctioned.

15 So the fault is it something in
16 the equipment wasn't operating within the
17 range that it should.

18 Q. So if you don't have any defects
19 in the wafer, is it fair to say there has
20 not been a fault?

21 A. When you say -- what do you mean
22 when you say defect in the wafer?

23 Q. You, I believe you referred to a
24 wafer as defective. So what do you mean by
25 a wafer as defective?

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2 A. That it doesn't meet the data
3 sheet specification.

4 Q. OK. So using that definition, if
5 you have a wafer that meets the data sheet
6 specification, is it fair to say that there
7 has not been a fault?

8 A. There hasn't been a fault in the
9 values systems that produce the wafer at
10 that moment in time.

11 Q. And based on how faults are
12 detected, it's fair to say that if a wafer
13 meets the data sheet specification, no
14 fault would have been detected?

15 A. Yes.

16 Q. So faults are only detected if a
17 wafer does not meet the data sheet
18 specification?

19 A. Not necessarily that you -- you
20 monitor all this machine and hundreds of
21 machine that's the wafer take -- to process
22 a wafer, like two, three months and 6,000
23 steps.

24 So you monitor all these
25 operations and you record the data and if

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2 you see problem with the wafer meeting the
3 data sheet specification, then you use it
4 to try to analyze and figure out what the
5 fault.

6 And sometimes you do experiment
7 to know what the boundary is like, like the
8 example I'm bringing of temperature, that
9 temperature of depositing, let's say, an
10 depositing gate oxide on the wafer, and you
11 monitor what kind of -- what rate of
12 temperature you can have and still get good
13 enough gate oxide, it will give you enough
14 current, so it will meet the data sheet
15 specification.

16 Q. Again, I just want to talk about
17 situations in which the wafer -- excuse me,
18 strike that.

19 If faults are only detected when
20 the wafer does not meet the data sheet
21 specification, then if the data sheet -- if
22 the wafer is within the specs of the data
23 sheet, no fault would be detected, correct?

24 A. I mean, it's not accurate -- or
25 maybe I didn't explain it enough.

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2 This equipment is all the time
3 the equipment that process the wafer is all
4 the time monitored.

5 So you will have a situation that
6 you see the temperature fluctuate or gas
7 pressure was too high or too low and you
8 use this information correlated with how
9 the wafer come out at the end of the
10 production line to try to see which of this
11 fault that happened in the equipment caused
12 problems that caused the wafer to fail, not
13 to meet the data sheet.

14 So it is sort of an interactive
15 process.

16 Q. Understood. So if the wafer
17 hasn't failed and it's within the
18 specifications, there would be no reason to
19 believe any fault has occurred in the tool,
20 correct?

21 A. Yes, only when the wafer doesn't
22 meet specification, you can then try to
23 pinpoint what caused -- what was the fault
24 that caused it.

25 Q. So I want to now turn your

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2 attention to what's been marked --

3 A. Let me elaborate though so that
4 you -- like for example, you also on test
5 wafer during, let's say, the gate
6 deposition as a process, and you see that
7 the gate come too thick, the thickness is
8 too high or too low, so you don't need to
9 wait for the end of the processing to see
10 if it conform to the data sheet because you
11 know it's going to be defective, so you
12 know at this end. So you have other way to
13 monitor. It's not only at the end of the
14 line.

15 Q. Understood.

16 But in that situation that you
17 just gave, even in the middle of the
18 process, it would already be out of
19 specification, correct?

20 A. Yeah, it would be out of the
21 specification of what is the gate supposed
22 to be in single -- it's not -- the gate
23 oxide is supposed to be to for that
24 process.

Q. So now I want to turn your

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2 attention, Mr. Maltiel, to what's been
3 marked as Exhibit 1 which is your
4 declaration from the Western District of
5 Texas case, and specifically to paragraph
6 78.

7 A. Hold on. Let me get that.

8 OK.

9 Q. Specifically I'm interested in
10 talking about the last sentence in
11 paragraph 7. So let me know when you're
12 there.

13 A. OK.

14 Q. So in this paragraph, I believe
15 you're discussing an example from the
16 patent in which in the prior art faults
17 were detected that weren't actually faults,
18 is that correct?

19 A. Yes.

20 Q. And they're not actually faults
21 because in looking at the last sentence,
22 the end product was not impacted by
23 whatever variation is being detected, is
24 that correct?

25 A. Yes.

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2 Q. So again, this is the idea that
3 if the end wafer or end product is not
4 affected, there has not actually been a
5 fault. Correct?

A. Yes.

7 Q. And so then looking at your next
8 paragraph, 79, you state that, "The '538
9 patent, however, considered this fact that
10 the product being manufactured is not
11 impacted by the insignificant, i.e. not
12 important, fault."

13 Isn't it true, though, that no
14 fault has occurred if the product being
15 manufactured is not impacted?

16 A. Well, I mean, the fault is if the
17 equipment was supposed to be -- the
18 pressure gauge, I don't know, between let's
19 say -- say between 750 to 760 bar, and it
20 was -- went to 770, so there is a fault in
21 the equipment.

22 But based on the previous
23 experience, it's part of the database that
24 is used, so not to consider this as a fault
25 that damaged the wafer.

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2 Q. So there are faults that don't
3 damage the wafer?

4 A. It's fault -- for each piece of
5 equipment, there is specifications that
6 says when you do operation XYZ, you need to
7 have the pressure gauge for oxygen between
8 this value, or radio between this value and
9 so on.

10 And any time during the operation
11 it deviate from it, it's recorded. And so
12 you can call it a fault of the equipment.

13 But as far as manufacturing
14 semiconductor die, it's not a significant
15 one, and this is -- it's giving weighting
16 parameter lower when it get out of range
17 for this specific nonimportant one.

18 Q. The overall purpose of one of
19 these tools is to manufacture wafers within
20 specification parameters, correct?

21 A. Well, yeah, within electrical
22 specification parameter.

23 Q. So if the tool produces a wafer
24 within the electrical specification
25 parameters, it is performed -- it has

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2 performed its intended function, correct?

3 A. Yeah, but you don't know because
4 assuming the design, the process, the
5 defined range for which -- of the machine
6 in each operation and it's always
7 fluctuate, nothing is always exactly the
8 same value, no deviation to the 10 digits
9 or whatever.

10 So you don't know if it's the
11 pressure went too high or too low that it
12 wouldn't cause the product then not perform
13 electrically as needed as it's supposed to
14 by the data sheet specification.

15 So you flag it. But by assigning
16 different weighing factor to each of this
17 parameter for wherever it may fall, you
18 have column for each of the pressure,
19 humidity and so on. So by assigning
20 different weight factor, you could consider
21 it insignificant if you know that based on
22 previous tests or the engineering value or
23 basic experience that it wouldn't cause it
24 to electrically be defective.

25 Q. So even if the tool performs its

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2 intended function and produces a wafer that
3 is within the electrical specification on
4 the data sheet, it is your opinion that
5 there could still be faults with the tool?

6 A. I'm sorry, I think you have been
7 cut off. Or couldn't hear the last part.

8 Q. So even if the tool performs its
9 intended function and produces a wafer that
10 is within the electrical specification in
11 the data sheet, it is your opinion there
12 could still be faults within the tool?

13 A. Well, there are multiple tools to
14 produce the wafer. So we are talking about
15 just one tool out of the hundred tool,
16 talking the last two or three months, the
17 wafer process tool was out of the range of
18 what the process parameter it was supposed
19 to and this would be insignificant if at
20 the end when you do the electrical testing,
21 the wafer pass.

22 Q. When you say an insignificant
23 fault, doesn't that just mean there was no
24 fault because an acceptable wafer was
25 created?

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2 A. No. Because if a piece of
3 equipment -- again, let's use the same
4 example of temperature of 700 plus minus 2
5 degree and it starts one day to have out of
6 the few minutes, let's say, the wafer is
7 brought to this temperature, it spend two
8 out of the five minutes, instead of being
9 702 max, it would be 705. And then the
10 next day, it spent -- it happened more than
11 once.

12 So you know the equipment has a
13 fault and it starts to deviate from what
14 it's supposed to provide you.

15 So you know that the equipment is
16 failing and you know that at certain point,
17 it will have a major failure that instead
18 of being most of the time between 698 to
19 702, it spend all the time at 705 to 710.
20 So you know that it is going to start
21 reaching a point it would be need to be
22 repaired.

23 So the equipment, it has a fault
24 when it doesn't stay within the range.

Q. Did the '538 patent discuss

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2 lead to the wafer being outside of the
3 specification data sheet parameters somehow
4 but would not be a significant fault?

5 A. No, we are talking about
6 significant. This is a definition of
7 significant fault.

8 So significant fault is a fault
9 that happened at the equipment and cause
10 the die to be out of the data sheet -- out
11 of the date sheet specification.

12 Q. So what would a fault be if that
13 is a significant fault?

14 A. If the parameter tend to
15 fluctuate outside of the specification, and
16 the equipment temperature, like if it's for
17 few minutes get out of what the spec should
18 be, this should be just a fault by itself.

19 Not necessarily significant.

20 Q. But in the example you just gave,
21 if the resulting wafer completely passed
22 all requirements of the data sheet
23 specification, there wouldn't actually have
24 been a fault with the tool, correct?

25 A. Yeah, but this would be

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2 nonsignificant fault if it passes. If it
3 doesn't pass, it will be a significant
4 fault. I mean, if it doesn't pass -- yes,
5 if it does not pass, it will be a
6 significant fault.

7 Q. So there is no fault --

8 A. I wouldn't use it as no fault.

9 There is a spec what equipment should -- I
10 mean, what parameter, let's say the high
11 temperature oxidation machine rate what
12 it's supposed to be, if it's fluctuate
13 outside of this range, it's a fault. If it
14 does -- but if it's not at the level that
15 produce nonfunctioning die, it's not a
16 significant fault.

17 Q. If -- strike that.

18 In your opinion, in the context
19 of the '538 patent, are there only
20 insignificant and significant faults?

21 A. Yes, you can recognize a fault
22 that cause the die not to function and
23 fault that doesn't impact the die at the
24 end of the hundred of steps of the
25 processing of the wafer.

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2 A. When you say unambiguous, you
3 don't need to consider anything else. I
4 wouldn't consider extrinsic -- I wouldn't
5 consider extrinsic if intrinsic is fairly
6 clear and not ambiguous at all.

7 Q. Is it your opinion that the
8 intrinsic evidence of the '097 patent
9 defines the phrase "ultra-thin resist"?

10 A. Yes.

11 Q. Is it your opinion that the
12 specification of the '097 patent is
13 unambiguous on that point?

14 A. Yes.

15 Q. If the court disagrees and finds
16 that the specification is ambiguous, should
17 the court consider extrinsic evidence?

18 A. I don't know, I'm not an
19 attorney.

20 MR. PARKER: Calls for a legal
21 conclusion.

22 A. I cannot say to a legal
23 conclusion.

24 Q. Let's talk for a few minutes on
25 the doctrine of claim differentiation. Are

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2 different in the way that it describes an
3 ultra-thin resist?

4 MR. PARKER: Objection. Vague.

5 A. It's talking about ultra-thin
6 layer that is in claim 1, and it just puts
7 out a number that is mentioned in the
8 specification of 2500 angstrom.

9 Q. So claim 4 does provide a
10 thickness for an ultra-thin resist layer,
11 is that correct?

12 A. It cites -- it cites the number
13 that is mentioned also -- I think it was
14 like four times the specification, and
15 several more times in the figure of the
16 2500 angstrom.

17 Q. So in your view, based on the
18 specification, any time the patent refers
19 to an ultra-thin resist layer, would a
20 person of ordinary skill in the art
21 understand that to be a resist layer with a
22 thickness of less than 2500 angstroms?

23 A. Yes.

24 Q. Then why would the inventors
25 include that language in claim 4? Why

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2 Q. So I'm not asking you at all
3 about claims 2 or 3. Is it your opinion
4 that claim 1 always includes what's recited
5 in claims 2 and 3?

6 A. No, there are under certain
7 circumstances, so this is why you need to
8 ask a legal expert whether the scope is
9 different or not. But I'm not an attorney.

10 Q. OK. Well, I'll try one more
11 time.

12 From a technical perspective can
13 you tell me whether the scope of claim 1 is
14 the same as scope of claim 4?

15 A. It's, again, that you have the
16 issue of claim 2 and 3, how you interpret
17 them in relationship that make me -- make
18 it hard for me to tell you whether it's the
19 same scope or different.

20 Q. Is that the only issue you can
21 see from a technical perspective as to
22 whether claim 1 and claim 4 have the same
23 scope?

24 A. Right at this moment, yes.

25 Q. Is it your testimony,

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2 Mr. Maltiel, that claims 1 and claims 4
3 both require an ultra-thin resist that has
4 less than 2500 angstroms of thickness?

5 A. Yes, based on the specifications.

6 Q. Why would the inventors include
7 two claims that both require an ultra-thin
8 resist of less than 2500 angstroms?

9 MR. PARKER: Objection calls for
10 speculation, objection, asked and
11 answered.

12 A. Yeah, I believe I answered it at
13 least a couple of times.

14 Q. Well, for my benefit, could you
15 repeat your answer.

16 A. I don't know the inventor, I
17 never met him, I believe, and I didn't
18 discuss it with him. So I don't know his
19 reason.

20 Q. Mr. Maltiel, would you turn to
21 column 1, lines 43 through 45 of the '097
22 patent.

23 Let me know when you're there.

24 A. Column 1, which lines?

25 Q. Lines 43 to 45.

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2 A. Maybe this is why he put claim 4.

3 I mean, I don't know the mind of the
4 inventor. Like if I say, I didn't met him,
5 I didn't know him. I didn't interview him.

6 Q. Mr. Maltiel, let's turn back to
7 column 1, lines 43 through 45.

8 A. OK.

9 Q. Do you see the phrase there "is
10 considered to be"?

11 A. Yes.

12 Q. What do the words "considered to
13 be" mean to you as a person of ordinary
14 skill in the art?

15 A. That in his experience, people
16 would recognize it to be this thickness.
17 But at the same time, you want to be sure
18 that they know what he means.

19 Q. A person of ordinary skill in the
20 art at the time of the alleged invention,
21 where would you go to look for what other
22 people of skill in the art recognized as an
23 ultra-thin resist?

24 A. I'll ask them. I'll basically
25 ask the people or try to find a record of

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2 what is it considered to be.

3 Q. Would that include publications
4 like in IEEE or SPIE?

5 A. I wouldn't need to if I am
6 reading this patent. It mention things
7 like three or four times what it is. There
8 are at least twice in the figure they
9 mention it. So it would be clear enough
10 that what the inventor, when he is talking
11 about ultra-thin resist, what he means.

12 Q. So did you consider the fact that
13 the inventor didn't use the word "is" by
14 itself but used the phrase "is considered
15 to be"?

16 A. I mean, it's possible that he
17 just was talking here that potentially that
18 maybe other people call ultra-thin resist
19 different thicknesses, but he want for
20 people to be clear that when he is talking
21 in this patent of ultra-thin resist, it has
22 to be less 2500 angstroms.

23 Q. Wouldn't it have been clearer he
24 just said that an ultra-thin resist is
25 resist films of less than 2500 angstroms?

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2 MR. PARKER: Objection, vague.

3 A. I don't know.

4 Q. So is it accurate to say you

5 don't know what the inventors meant when

⁶ they used the phrase "is considered to be"?

7 A. No, I mean, maybe he want to make

8 sure that for his case, it has to be 2500

9 angstrom, and if he thought it not

10 important, he wouldn't have mentioned it so

11 many different times.

Q. Why was it necessary for him to

13 mention it more than once at all if this is

14 a definition of what an ultra-thin resist

15 means?

16 MR. PARKER: Objection,

17 speculation.

18 A. I don't know what was in his

19 mind, but he wanted for people to be clear

20 what he is talking about, and if it was

21 only once, it shows that he didn't care

22 that much what the thickness would be or he

23 hopes that people will use the thickness.

24 But if he really cared a lot,

about it, this is why it is mentioned so